

PAINTING INSTRUCTIONS

Upwardor Thermalex Series Only

IMPORTANT WARRANTY INFORMATION

Upwardor steel garage doors feature a factory-applied, baked-on finish and do not require additional painting. Because Upwardor has no control over the field recoating process, the product warranty does not cover the peeling of the original finish or any subsequent paint layers once the door has been repainted.

CRITICAL PRE-PAINTING RULES

- **Exterior Only:** Only paint the exterior of the door.
- **Door Position:** The door must be in the fully closed position.
- **Environmental Conditions:** Do not paint in direct sunlight or when the door surface is warm to the touch, as this will cause lap marks.

STEP-BY-STEP REPAINTING PROCESS

1. First Cleaning (Mildew & Contaminant Removal)

- Mix 1 cup of household detergent into 5 gallons of warm water.
- Apply using a soft bristle brush to clean the surface.
- Rinse the door thoroughly with clean water.

2. Surface Preparation (For Paint Adhesion)

- Mix a powder cleanser diluted with water.
- Scrub the surface using a soft bristle brush to prepare it for the paint.
- Rinse the door thoroughly with clean water and allow it to dry completely.

PROHIBITED: Do not use sandpaper, liquid sandpaper, or chemical deglossers.

3. Paint Application

- Use only a high-quality acrylic latex exterior paint.
- Apply the paint according to the paint manufacturer's instructions.
- A brush application is highly recommended.

PROHIBITED: Do not use oil-based paint or any "rust-inhibitive" paints.

4. Gasket Protection

- Avoid getting any paint on the gasket seals located between the door sections. *(Note: Not all Upwardor doors are equipped with these seals).*