AL-976™

ALUMINUM FULL VIEW DOORS



Outperforming Since 1976.

Manufactured since 1976, the AL-976 $^{\text{TM}}$ aluminum door offers a variety of options where superior strength, maximum visibility and exceptional light transmission are required. Its unique and durable design allows customized configurations for openings up to 24 $^{\prime}$ (7.32m) wide. The AL-976 is used in a wide variety of applications and aesthetically complements the exterior of any facility.

A SUPERIOR VISION OF PERFORMANCE AND DURABILITY:

- · Proven quality and reliability.
- Outperforms when maximum visibility and performance are required.

- · Manufactured using the highest-grade materials.
- Ideal for automotive dealerships, service stations, municipal facilities, fire halls, store fronts and more.







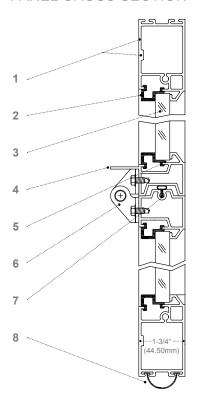




KEY FEATURES:

- 1-3/4" (44.50mm) thickness, manufactured from extruded 6063-T6 aluminum.
- · Clear anodized finish standard, optional colours and finishes available.
- Tongue and groove section with weather seal inhibits air filtration.
- · Available with various glazing options: single, insulated, tinted, tempered or specialty.
- · Solid bottom options: Stucco panel, anti-dent panel or Thermalex® panel to match.
- "Removable" snap-on PVC mouldings and soft vinyl glazing bead.
- · Optional horizontal members incorporate built-in strut for added rigidity as required.

PANEL CROSS SECTION



SECTION AND PANEL SCHEDULE

PANELS

2

3

4

5

6

7

8

PANEL SCHEDULE

DOOR WIDTH

(2.49m) OR LESS

8' 3" TO 11' 2" (2.51m TO 3.40m)

11' 3" TO 14' 2" (3.43m TO 4.32m)

14' 3" TO 17' 2" (4.34m TO 5.23m)

17' 3" TO 20' 2" (5.26m TO 6.15m)

20' 3" TO 23' 2" (6.17m TO 7.06m)

23' 3" TO 24' 0" (7.09m TO 7.32m)



- (1) .070" (1.78mm) typical, .115" (2.92mm) at attachments
- (2) Glazing molding
- (3) Glazing
- (4) Reinforcing strut (optional under 16' [4.88m])

5

6

7

8

9

10

- (5) Soft vinyl glazing bead
- (6) Center hinge
- (7) Weather seal

SECTION SCHEDULE

DOOR HEIGHT

8' 6" (2.59m) OR LESS

8' 7" TO 10' 6" (2.62m TO 3.20m)

10' 7" TO 12' 6" (3.23m TO 3.81m)

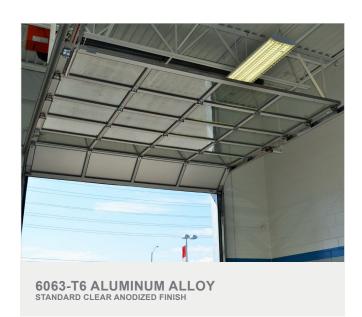
12' 7" TO 15' 0" (3.84m TO 4.57m)

15' 1" TO 17' 0" (4.60m TO 5.18m)

17' 1" TO 19' 6" (5.21m TO 5.94m)

19' 7" TO 22' 6" (5.97m TO 6.86m)

(8) Low temp. vinyl astragal



WARRANTY

COLOUR CHOICES

5-year Limited Warranty on door finish



1-year Limited Warranty on workmanship and materials

Custom colours available upon request



CLEAR ANODIZED FINISH

Actual door colour will vary from colour rendition

Call 1 800 667 3367 to find out more or visit upwardor.com

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